

# POWERFLEX®

PART NUMBER

## PFF3-1322

DESCRIPTION

### UPPER GEARBOX MOUNT INSERT

#### INSTALLATION GUIDE

#### Contents (parts per pack):

1 x Polyurethane Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

#### Fitting Instructions:

1. Support the gearbox from underneath using a trolley jack or axle stand.
2. Remove the gearbox mount from the vehicle.
3. With the mount held in a vice, fit the polyurethane insert into the voiding of the rubber bush as shown in Fig 1 with the flat of the insert at the base of the mount.

**Tip: To ease fitment, apply a small amount of washing-up liquid to the insert prior to assembly and wiggle the mount from side to side whilst applying pressure to the insert.**

4. Refit the mount to the vehicle and tension all hardware to manufacturers recommended torque settings.

5. Remove the support from underneath the gearbox.



Figure 1



Figure 2



Figure 4



Figure 3